

PORTABLE CHAMFER MILLING MACHINE

K-HFM/KaKi 3010-1-3-E

45° Chamfer

Item No.: 100011



Product description

Product information

Accessories

The dimensions of the guide roller are kept to a minimum. This makes it possible to use this machine in the smallest working area possible in order to mill chamfers at a 45° angle. Narrow grooves, small corner radii.

Application range

- Sheet metal, pipes, flanges, inside contours, bores, etc.
- Steel, aluminium, stainless steel, castings, non-ferrous metals, and plastics

Advantages

- Small guide roller Ø 13 mm
- Ideal for the smallest work areas

Scope of delivery

- 1 Standard machine incl. cutter head
- 1 Plastic case
- 1 Hook wrench for clamping the guide plate
- 1 Torx screwdriver for tightening the indexable inserts
- 1 Guide plate incl. clamping ring

Not included in delivery (see accessories)

- Indexable inserts

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Drive

230 V electronically, infinitely variable

Motor speed

2.800 – 11.500 RPM

Protection class

IP 20

Rated power consumption

1500 W

Weight

3.5 kg

Milling machine with 3 cutter heads

KIF/MF 22.45.1.3 R

Indexable inserts

3 pcs. for the assembly of the cutter head

Guide

Radial = guide roller R=6.5 mm – with ball bearings

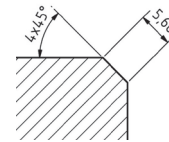
Axial = guide plate R=63.5 mm – steel, hardened

Chamfer angle 45°

Chamfer width 4 mm

Chamfer length 5.6 mm

Chamfer angle 45°



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Accessories

Item No.:	Description	Name	PU*
100111	Indexable insert with BST coating	X.8.20.25.45.P25 BST	10
100112	Indexable insert without coating	X.8.20.25.45.P25	10
100113	Indexable insert with TiN coating	X.8.20.25.45.P25 B	10
100515	Modular milling machine	KIF/MF 22.45.1.3 R	1
100159	Screw for indexable insert	Screw 25	10
100171	Torx screwdriver	T8	1

* PU = Packaging Unit